Printing date 10/16/2018 Version number 12 Reviewed on 10/16/2018

1 Identification

- · Product identifier
- · Trade name: 68432 Mini-Max General Purpose Adhesive
- · Article number: 68432
- · Application of the substance / the mixture Coating
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

SEM Products Inc.

1685 Overview Drive

Rock Hill, SC 29730 803 207 8225

· Information department:

cust_care@semproducts.com : SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT

· Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard identification

· Classification of the substance or mixture



GHS08 Health hazard

Carcinogenicity - Category 1A H350 May cause cancer.

Reproductive Toxicity - Category 2 H361 Suspected of damaging fertility or the unborn child.



Skin Irritation - Category 2 H315 Causes skin irritation.

Eye Irritation - Category 2A H319 Causes serious eye irritation.

Skin Sensitizer - Category 1 H317 May cause an allergic skin reaction.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS07

GHS08

- · Signal word Danger
- · Hazard-determining components of labeling:

 $bisphenol A (chloro) oxirane\ polymer$

 $[3\hbox{-}(2,3\hbox{-}epoxypropoxy)propyl] trime tho xysilane$

Mercapan resin

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane

CASTOR OIL GLYCIDAL ETHER

· Hazard statements

H315 Causes skin irritation.

(Contd. on page 2)



Trade name: 68432 Mini-Max General Purpose Adhesive

(Contd. of page 1)

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H361 Suspected of damaging fertility or the unborn child.

· Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2 Fire = 1Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = *2Fire = 1

REACTIVITY 0 Reactivity = 0

3 Composition/Information on ingredients

· Chemical characterization: Mixtures

· Description:

 ${\it Mixture: consisting of the following components.}$

Weight percentages

· Dangerous components:	
25068-38-6 bisphenolA(chloro)oxirane polymer	15-40% w/w *
26142-30-3 Epoxy Resin	1-5% w/w *
88375-39-7 Mercapan resin	1-5% w/w *
67762-90-7 FUMED SILICA	1-5% w/w *
68909-14-8 Modified diglycidal ether	1-5% w/w *
	(Contd. on page 3)

S)



Trade name: 68432 Mini-Max General Purpose Adhesive

		(Contd. of page 2)
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	≥1-<5% w/w *
3033-62-3	ethanamine, 2,2'-oxybis[N,N-dimethyl-	1-5% w/w *
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	≥1-<1.5% w/w *
74398-71-3	CASTOR OIL GLYCIDAL ETHER	≥0.1-<1% w/w *
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	≥0.1-<1% w/w *

^{*} Actual concentration ranges are withheld as a trade secret.

4 First aid measures

- · Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eve contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Firefighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

CA ·



Trade name: 68432 Mini-Max General Purpose Adhesive

(Contd. of page 3)

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7 Handling and storage

- · Handling:
- Precautions for safe handling

No special measures required.

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

- · Information about protection against explosions and fires: Keep respiratory protective device available.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

...

8 Exposure controls/ Personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

3033-62-3 ethanamine, 2,2'-oxybis[N,N-dimethyl-

EL Short-term value: 0.15 ppm

Long-term value: 0.05 ppm

Skin

EV Short-term value: 0.15 ppm

Long-term value: 0.05 ppm

Skin

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



(Contd. on page 5)



Trade name: 68432 Mini-Max General Purpose Adhesive

(Contd. of page 4)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

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9 Physical	ana ci	<i>iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii</i>	DIODELLIC

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Liquid

Color: According to product specification

Odor: Characteristic
 Odor threshold: Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 115 °C

· Flash point: 254 °C

· Flammability (solid, gaseous): Not applicable.

· Decomposition temperature: Not determined.

• Auto igniting: Product is not selfigniting.

• Danger of explosion: Product does not present an explosion hazard.

In use, may form flammable/explosive vapour-air mixture.

Not determined.

· Explosion limits:

· Vapor pressure:

Lower:Not determined.Upper:Not determined.

Density at 20 °C: 1.22148 g/cm³

Relative density Not determined.
 Vapor density Not determined.

• Evaporation rate Not determined.

Not determined.

· Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

· Partition coefficient (n-octanol/water): Not determined.

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		(Contd. of page 5
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	0.0 %	
VOC content:	0.00 %	
Solids content:	98.6 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

1333-86-4 Carbon black

2B

· NTP (National Toxicology Program)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.

(Contd. on page 7)



Trade name: 68432 Mini-Max General Purpose Adhesive

(Contd. of page 6)

- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

· UN-Number	
· DOT	Void
· TDG, IMDG, IATA	UN3082
· UN proper shipping name	
$\cdot DOT$	Void
·TDG	3082 Environmentally hazardous substances, liquid, n.o.s (bisphenolA(chloro)oxirane polymer)
· IMDG, IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUIL N.O.S. (bisphenolA(chloro)oxirane polymer)
· Transport hazard class(es)	
· DOT	
· Class	Void
· TDG, IMDG, IATA	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
·DOT	Void
· TDG, IMDG, IATA	III
Environmental hazards:	Product contains environmentally hazardous substances bisphenolA(chloro)oxirane polymer
· Marine pollutant:	Yes
-	Symbol (fish and tree)

CA -

Safety Data Sheet according to HPR, Schedule 1

SEM

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Trade name: 68432 Mini-Max General Purpose Adhesive

	(Contd. of page
· Special marking (TDG): · Special marking (IATA):	Symbol (fish and tree) Symbol (fish and tree)
· Special precautions for user · EMS Number: · Stowage Category	Warning: Miscellaneous dangerous substances and articles F-A,S-F A
· Transport in bulk according to Annex I MARPOL73/78 and the IBC Code	II of Not applicable.
· Transport/Additional information:	
· DOT · Remarks	ORM-D 49CFR 173-150,156,306
· TDG · Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN ''Model Regulation'':	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES LIQUID, N.O.S. (BISPHENOLA(CHLORO)OXIRANE POLYMER 9, III

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara

Suru	
· Section 355 (extremely hazardous substances):	
None of the ingredient is listed.	
· Section 313 (Specific toxic chemical listings):	
68909-14-8 Modified diglycidal ether	
107-21-1 ethanediol	
67-56-1 methanol	
TCCA /T CL-t C A-4\-	

· TSCA (Toxic Substances Control Act):	
bisphenolA(chloro)oxirane polymer	
GROUND CALCIUM CARBONATE	
Epoxy Resin	
Mercapan resin	
FUMED SILICA	
Modified diglycidal ether	
2,4,6-tris(dimethylaminomethyl)phenol	
ethanamine, 2,2'-oxybis[N,N-dimethyl-	
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	

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	(Contd. of page 8)
6674-22-2	1,8-diazabicyclo[5.4.0]undec-7-ene
74398-71-3	CASTOR OIL GLYCIDAL ETHER
107-21-1	ethanediol
	3-aminopropyltriethoxysilane
	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane
1333-86-4	Carbon black
67-56-1	methanol

· Canadian substance listings:

· Canadian D	· Canadian Domestic Substances List (DSL)	
25068-38-6	bisphenolA(chloro)oxirane polymer	
26142-30-3	Epoxy Resin	
67762-90-7	FUMED SILICA	
68909-14-8	Modified diglycidal ether	
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	
3033-62-3	ethanamine, 2,2'-oxybis[N,N-dimethyl-	
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	
6674-22-2	1,8-diazabicyclo[5.4.0]undec-7-ene	
74398-71-3	CASTOR OIL GLYCIDAL ETHER	
107-21-1	ethanediol	
	3-aminopropyltriethoxysilane	
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	
1333-86-4	Carbon black	
67-56-1	methanol	

· Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

· Canadian Ingredient Disclosure list (limit 1%)

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS07

· Signal word Danger

· Hazard-determining components of labeling:

bisphenolA(chloro)oxirane polymer [3-(2,3-epoxypropoxy)propyl]trimethoxysilane Mercapan resin 1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane

CASTOR OIL GLYCIDAL ETHER

· Hazard statements

H315 Causes skin irritation. H319 Causes serious eye irritation.

(Contd. on page 10)

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Trade name: 68432 Mini-Max General Purpose Adhesive

(Contd. of page 9)

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H361 Suspected of damaging fertility or the unborn child.

· Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· National regulations:

· Additional classification according to Decree on Hazardous Materials:

Carcinogenic hazardous material group III (dangerous).

· Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Rita Joiner (rjoiner@semproducts.com)
- Date of the latest revision of the safety data sheet 10/16/2018 / 11
- · Abbreviations and acronyms:

ICAO: International Civil Aviation Organisation

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

* Data compared to the previous version altered.